

Exaton 29.8.2.L

Exaton 29.8.2.L is used for TIG welding of the super-duplex grade Sandvik SAF 2906. Typical applications are welding of piping systems in caustic soda production as well as welding of pipes and heat exchangers in Alumina production.

Классификация сварочной проволоки	EN ISO 14343-A : W Z 29 8 2 L
Тип сплава	Austenitic-ferritic (duplex) with approx. 50 FN ferrite - 29% Cr - 7% Ni - 2% Mo - Low C
Защитный газ	N2 (EN ISO 14175)

Typical Charpy V-Notch Properties

Condition	Testing Temperature	Impact Value
После сварки	20 °C	150 J